

Murray Basin Stage 2 EPCM for Execution Phase

PROJECT DETAILS:

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|--------------------|------------------------------------|
| Location: | Ouyen and Hamilton, Victoria |
| Contract Value: | A\$45 million (2009) (EPCM) |
| Contract Period: | April 2008 - December 2009 |
| Safety Statistics: | Manhours - 559,036 LTIFR - 3.58 |



CLIENT: Iluka Resources Limited

Scope of Work:

Clough completed a \$30 million engineering, procurement and construction management (EPCM) contract for the Iluka Murray Basin Stage 2 Development, which is located at Kulwin near Ouyen, Victoria and included upgrades to Iluka's existing mineral separation plant at Hamilton, Victoria.

The award of this EPCM contract followed completion of a Definitive Feasibility Study, which was successfully undertaken by Clough on behalf of Iluka.

The EPCM contract includes construction of a re-locatable mining unit, concentrator plant and upgrade to the Hamilton facility, together with associated infrastructure. Due to the geometry of the 11 kilometre long, 100 metre wide deposit, the ore body will be mined and processed through a track mounted mining unit and pre-concentrating plant, both firsts for Iluka.

The project was completed in December 2009.